

Contents

APPLICATIONS AND INDUSTRIALIZATION

Automobile and aerospace

- Improving Structural Crashworthiness Using Metallic Foams* 1
G. Rausch, K. Stöbener
- Space Applications for Highly Porous Materials* 5
J. Baumeister, D. Labuhn, L. Pambaguian
- Aluminium Foam Sandwich (AFS), Developments Driven by Customer Related Enhancements* 9
H.-W. Seeliger
- Production & Fabrication Technology Development of Aluminum Useful for Automobile
Lightweighting* 13
K. Ito, H. Kobayashi
- Iron Based Cellular Structures—Status and Prospects* 21
G. Stephani, O. Andersen, H. Göhler, C. Kostmann, K. Kümmel, P. Quadbeck, M. Reinfried,
T. Studnitzky, U. Waag

Heat sink

- Development of Lotus-Type Porous Copper Heat Sink* 27
T. Ogushi, H. Chiba, H. Nakajima
- Heat Transfer Capacity of Lotus-type Porous Copper Heat Sink* 35
H. Chiba, T. Ogushi, H. Nakajima
- Experimental Analysis of Multiphase Flow in Metallic Foam: Impact of Structure on
Flow Properties* 41
F. Topin, J.-P. Bonnet, L. Tadrast

Biomaterials

- Biocompatibility of Lotus-type Porous Metals in Alveolar Bone* 47
Y. Higuchi, Y. Ohashi, H. Nakajima
- Effects of Extended Pore Direction and Stress Shielding on Biological Apatite Texture as
Bone Quality after Insertion of Metallic Implants with and without Pores* 51
T. Nakano, T. Kan, T. Ishimoto, Y. Ohashi, Y. Umakoshi, T. Hattori, Y. Higuchi, M. Tane,
H. Nakajima
- Porous Titanium Compacts as Biomaterials for Hard Tissue Replacement* 55
Y. Sakamoto, K. Asaoka, M. Kon, T. Matsubara, K. Yoshida
- Addition of Advanced Biocompatibility to a Porous Artificial Root* 59
H. Nishikawa, T. Hayami, S. Hontsu, M. Kusunoki

Machine tools, burners and golf head

- Machine Tools with Metal Foam* 63
R. Neugebauer, T. Hipke
- Application of Reticulated Metal Foam to Gas Fired Infrared Burners* 69
E.J. Cookson, D.E. Floyd II
- Manufacturing of Core of Golf Head by Applying Powder Metallurgy Route Method* 73
K.Y. Liao, C.S. Kang, J.S. Shih

PHYSICS OF FOAMING

Metallic foams

- Metal Foams: the Mystery of Stabilisation*..... 75
J. Banhart
- Processing Fundamentals of Fine Aluminum Foam Production from Liquid Metals*..... 87
H. Nakae, K. Kadoi
- Materials Issues in Foaming of Liquid Aluminium* 95
A.A. Gokhale, S.N. Sahu, V.K.W.R. Kulkarni, B. Sudhakar, N.R. Rao
- Effects of SiC Addition on Foaming Behavior and Mechanical Properties of AlSi7-TiH₂ Powder Compacts* 101
S. Esmaelzadeh, A. Simchi, D. Lehmhus
- Zirconium Hydride—a Possible Blowing Agent for Making Aluminum Alloy Foams* 107
B. Matijasevic, O. Görke, H. Schubert, J. Banhart
- Foaming Behavior of Precursors Made of Various Kinds of Al Alloy Powder* 111
M. Ota, M. Kobashi, N. Kanetake
- Foaming Characteristics of Al-Mg Alloy Foam*..... 115
S.Y. Kim, K.H. Kang, Y.S. Um, B.Y. Hur
- Rheology of the Al and Mg Alloys for Manufacturing Metal Foam* 119
S.-H. Park, Y.-S. Um, S.-Y. Kim, B.-Y. Hur
- Influence of Alloying Additions on Foaming Behaviour of Thixocast AlSi11 Precursor* 123
J. Weise, O. Marchetto, M. Haesche, F. Garcia-Moreno, J. Banhart
- The Role of the Gas Pressure on the Foaming of Metals Following the PM-route*..... 129
F. Garcia-Moreno, N. Babcsan, J. Banhart
- Optimising Process Strategies for Fraunhofer type Al-foams using Kinetic Analysis of Foaming Agent Variants* 133
D. Lehmhus, M. Wichmann
- The Effect of Compaction Method on the Expansion and Stability of Aluminium Foams* 139
S. Asavavisithchai, A. Kennedy
- An Introduction on Acquiring Kinetics Parameters of Titanium Hydride from Its TPD Spectrum* 145
D.H. Yang, S.R. Yang, B.Y. Hur

Non-metallic foams

- Foaming of Protein Stabilized Metal Powder Slurries* 149
J. Babcsán-Kiss, A. Berthold, N. Babcsán, H. Schubert

PROCESSING TECHNOLOGIES FOR POROUS AND FOAMED METALS

Foaming of powder compacts

- A New Generation of Materials and Their Production Methods*..... 153
P. Schäffler
- Advanced Pore Morphology (APM) Metal Foam—Process and Characteristics* 157
K. Stöbener, J. Baumeister, G. Rausch
- Three Dimensional Metallic Honeycomb Structure* 161
M. Reinfried, U. Waag, G. Stephani, B. Kieback
- Solid-state Foaming of Magnesium Alloys*..... 165
C. Wen, M.R. Barnett, J. Vella, Y. Yamada
- Foaming and Filling-in Behavior of Porous Aluminum in Hollow Components*..... 169
M. Kobashi, R. Sato, N. Kanetake

<i>Effect of Densification under Uni-Axial Compaction on Foaming Behavior of PM Precursors</i>	173
L. Bonaccorsi, E. Proverbio	
<i>Effects of Processing Parameters on Pore Morphology of Combustion Synthesized Al-Ni Foams</i>	177
N. Kanetake, M. Kobashi, R.-X. Wang	
<i>Modeling of Solid-State Foaming in Titanium</i>	181
S.M. Openheimer, D.C. Dunand	
<i>Cell Structure Control of Porous Titanium Composite Synthesized by Combustion Reaction</i>	185
M. Kobashi, K. Kuze, N. Kanetake	
<i>Processing Technology for High Porosity Closed Cell Metal Foam</i>	191
T. Shimizu, K. Matsuzaki	
<i>Structure Development in Aluminum Foam Manufactured by Hot Rolling</i>	195
S. Vatchiants, N. Manukyan	
Foaming of melts	
<i>Replication (a.k.a. Space-holder) Processing of Highly Porous Materials</i>	199
Y. Conde, J.-F. Despois, R. Goodall, A. Marmottant, L. Salvo, C.S. Marchi, A. Mortensen	
<i>Replicated Microcellular Aluminium with Spherical Pores</i>	207
R. Goodall, A. Marmottant, J.-F. Despois, L. Salvo, A. Mortensen	
<i>Fabrication of Lotus-type Porous Metals by Continuous Zone Melting and Continuous Casting Techniques</i>	211
S.-K. Hyun, J.-S. Park, M. Tane, H. Nakajima	
<i>Fabrication of Lotus-type Porous Carbon Steel by Unidirectional Solidification in Nitrogen Atmosphere</i>	215
M. Kashihara, H. Yonetani, T. Kobi, S.-K. Hyun, H. Nakajima	
<i>Casting and Mechanical Properties of Lotus-type Porous Hastelloy X</i>	219
K. Taguchi, M. Sato, A. Mizuta, Y. Matsuzaki, S.K. Hyun, H. Nakajima	
<i>Fabrication of Lotus-type Porous Silver by Unidirectional Solidification in Oxygen Atmosphere</i>	223
T. Nakahata, S.-K. Hyun, H. Nakajima	
<i>Fabrication of Lotus-type Porous Ni₃Al by Unidirectional Solidification</i>	229
T. Ide, M. Tane, S.-K. Hyun, H. Nakajima	
<i>Fabrication of Lotus-type Porous NiTi Shape Memory Alloys</i>	233
M. Sugiyama, S.K. Hyun, M. Tane, H. Nakajima	
<i>Effects of Processing Condition on Structure of Regular Porous Metals Fabricated by Directional Solidification</i>	237
Y. Li, Y. Liu, H. Zhang, X. Wang	
<i>Some Theoretical Problems in Metal-Gas Eutectic Unidirectional Growth</i>	241
Y. Liu, Y. Li, J. Wan, H. Zhang	
<i>Fabrication of Lotus-type Porous Silicon by Unidirectional Solidification in Mixture Gas of Hydrogen and Argon</i>	247
T. Nakahata, S.-K. Hyun, H. Nakajima	
<i>Fabrication of Lotus-type Porous Alumina by Unidirectional Solidification</i>	251
S. Ueno, L.M. Lin, S.K. Hyun, H. Nakajima	
<i>Current Activities and New Technologies of Aluminum Foam by Melt Route</i>	255
T. Miyoshi, S. Nishi, S. Furuta, T. Hamada, K. Yoshikawa	
<i>Role of Oxidation during Blowing of Aluminium Foams by External Gas Injection</i>	261
N. Babcsán, F. Garcia-Moreno, J. Banhart	
<i>Influence of Viscosity on Foamability of Aluminum Melts</i>	267
K. Kadoi, M. Tayama, M. Yoshida, H. Nakae	

<i>Progress in Aluminium Foaming Technology: Application of Calcium Carbonate as Foaming Agent for Alporas and Powder Compact Techniques</i>	273
A. Byakova, A. Sirko, K. Mykhalenkov, Y. Milman, S. Gnyloskurenko, T. Nakamura	
<i>Integral Foam Moulding of Light Metals</i>	279
C. Körner, M. Hirschmann, H. Wiehler	
<i>A New Technique for Formation of Porous Metallic Materials by Using Metal Films</i>	285
A. Watazu, T. Sonoda, K. Kato, T. Yamada, T. Asahina, N. Saito	
<i>Fabrication of Porous Media with a High Aspect Ratio by Solidification of Monotectic Alloys under a Magnetic Field</i>	289
H. Yasuda, I. Ohnaka, B.K. Dhindaw, N. Takezawa, S. Fujimoto, T. Nagira, A. Tsuchiyama, T. Nakano, K. Uesugi	
<i>Fabrication of Open Cell Metal Foam Using Polymer Foam</i>	293
S. Hongmin, B.-K. Park, B.-Y. Hur	
Sintering and other methods	
<i>Adjusting the Pore Structure of Open Porous Metallic Foams Produced by the Slip Reaction Foam Sintering (SRFS)—Process</i>	295
S. Angel, W. Bleck, P.-F. Scholz	
<i>Porous Metals Using Polyurethane Foam Template</i>	301
K. Harada, A. Yamakawa	
<i>Density-Graded Aluminum Foams</i>	305
A.H. Brothers, D.C. Dunand	
<i>Production of Micro Porous Metal Components by Metal Injection Molding Based Powder Space Holder Method</i>	311
K. Nishiyabu, S. Matsuzaki, S. Tanaka	
<i>Superior Nickel Foam Production: Starting from Raw Materials Quality Control</i>	317
V. Paserin, J. Shu, S. Marcuson	
<i>Preparation of Metallic Porous Materials by Oxidation-Reduction Liquid Sintering of Fe-SnO₂ Mixture</i>	321
T. Takahashi	
<i>Effectiveness of Micro Porous Metal Components with Functionally Graded Structures</i>	325
K. Nishiyabu, S. Matsuzaki, S. Tanaka	
<i>Advanced Metal Powder Injection Molding for Multilayered Micro Porous Titanium Components</i>	329
K. Nishiyabu, S. Matsuzaki, S. Tanaka	
<i>Cell Structure Control of Porous Material Made of Steel Fiber by Imposition of a Static Magnetic Field</i>	333
Y. Chino, K. Sassa, Y. Yamada, M. Hakamada, M. Mabuchi, S. Asai	
<i>Technology of Producing Aluminum Foam from Machined Chips</i>	337
S. Tsuda, M. Kobashi, N. Kanetake	
<i>The Spark Plasma Sintering Method using Laminated Titanium Powder Sheet for Fabricating Porous Biocompatible Implants</i>	341
K. Maekawa, T. Hayashi, K. Hanyu, K. Umeda, T. Murakami	
<i>Fabrication Method for Metallic Closed Cellular Materials</i>	345
S. Kishimoto, N. Shinya	
<i>Superplastic Forming and Foaming Process of Aluminum Alloy Foams</i>	349
K. Kitazono, S. Kamimura, E. Sato, K. Kuribayashi	
<i>Cell Morphology of Closed-Cell Magnesium Foam Manufactured by Bulk Foaming Process</i>	355
Y. Kikuchi, K. Kitazono, E. Sato, K. Kuribayashi	

<i>Powder-Metallurgical Process for Fabricating Metallic Microchannel Devices</i>	359
T. Ohmi, M. Takatoo, M. Iguchi, K. Matsuura, M. Kudoh	
<i>Unusual Wetting of Liquid Metals in Porous Thin Layer Formed on Iron Substrate</i>	365
N. Takahira, T. Tanaka	
<i>Processing and Characterization of a New Composite Metal Foam</i>	369
A. Rabiei, L. Vendra, N. Reese, N. Young, B. Neville	
<i>Pressure Sintering of Metallic Hollow Sphere Compacts: Experiment and Simulation</i>	375
K. Shinagawa, H. Yoshimura, Y. Mihara, Y. Sukegawa, K. Murakami	
<i>Metallic Hollow Sphere Structure Bonded by Adhesion</i>	381
H. Yoshimura, K. Shinagawa, Y. Mihara, Y. Sukegawa, K. Murakami	
<i>New Methods for Fabricating Truss Periodic Cellular Metals Using Wires</i>	387
J.-H. Lim, J.-G. Jung, J.-D. Lim, K.-J. Kang	
<i>Processing of Porous Aluminum by the Spacer Method</i>	393
M. Hakamada, T. Nomura, T. Kuromura, Y. Yamada, M. Mabuchi	

CHARACTERIZATION AND PROPERTIES

Characterization of structures by tomography and image analysis

<i>The Structure of Random Foam</i>	397
A.M. Kraynik	
<i>Structural Properties Measurement: A Morphological Analysis Tool for Transport Properties Determination</i>	403
J. Vicente, F. Topin, L. Tadriss	
<i>Image-Based Mechanical Analysis of Dynamic Deformation and Damage Behaviors in an Aluminium Foam Using Synchrotron X-Ray Microtomography</i>	409
H. Toda, N. Kuroda, T. Ohgaki, M. Kobayashi, T. Akahori, M. Niinomi, T. Kobayashi, K. Uesugi, K. Makii, Y. Aruga	
<i>In-situ X-ray Tomography Investigation of Replicated Aluminium Foams: Quantitative Analysis of Localisation Using 3D Strain Mapping</i>	415
A. Marmottant, J.-F. Despois, L. Salvo, E. Maire, M. Bornert, A. Mortensen	
<i>Characterisation of Aluminium Foams Using X-Ray Computed Tomography</i>	419
Y. Yamada, T. Banno, Z. Xie, C. Wen	
<i>Measurement of Pore Length of Lotus-type Porous Nickel</i>	423
H. Onishi, S.-K. Hyun, H. Nakajima	

Elastic properties

<i>Elastic Response of Titanium Foams During Compression Tests and Under Laser-Ultrasonic Probing</i>	427
L.-P. Lefebvre, A. Blouin, S.-M. Rochon, M.N. Bureau	
<i>Calculation Methods on Young's Modulus of Closed-cell Foams</i>	433
Y.S. Um, B.Y. Hur, H. Arai	
<i>In Situ-Formed Porous Titanium Alloys</i>	437
G. He, M. Hagiwara	

Deformation and energy absorption

<i>Space-filling Polyhedra as Mechanical Models for Solidified Dry Foams</i>	441
T. Daxner, R.D. Bitsche, H.J. Böhm	
<i>A New Material Model for Cellular Aluminium</i>	447
M. Wicklein, K. Thoma	
<i>The Yield Function for Porous Materials with Cubic Symmetry</i>	453
A.H. Wilkins, A.P. Roberts, D.L.S. McElwain	

<i>Experimental Techniques for Investigation of the Elasto-Plastic Transition Zone of Porous Materials</i>	457
A. Öchsner, T. Fiedler, J. Grácio, G. Kuhn	
<i>Yield Strength of Lotus-type Porous Iron Fabricated under Hydrogen or Nitrogen Atmosphere</i>	463
M. Tane, T. Ichitsubo, S.-K. Hyun, H. Nakajima	
<i>Compressive Behavior of Cubic Spherical FE Model with Different Wall Thickness Ratio for Al-Alloy Foams</i>	467
K. Tunvir, A. Kim, S.-S. Cheon	
<i>Design of Energy Absorbing Device Based on Shape Memory Alloys</i>	473
Y. Zhao, M. Taya	
<i>Experimental Characterisation of the Deformation in Hollow Sphere Structures</i>	479
O. Friedl, C. Motz, J. Färber, M. Stoiber, R. Pippan	
<i>A Study on the Mechanism of Strength Enhancement under Impact Loading of Cellular Materials</i>	483
H. Zhao, S. Abdennadher, I. Elnasri	
<i>Material Models for Deformation and Fracture Behaviour of Aluminium Foams</i>	489
D.-Z. Sun, F. Andrieux	
<i>Structure of Aluminium Foams and Relation to Mechanical Properties</i>	495
U. Martin, U. Mosler, D. Lehmkus, A. Müller, G. Heinzel	
<i>Fabrication and Mechanical Properties of Open-cell Al-Si Foam</i>	499
B.-K. Park, S.-Y. Kim, Y.-S. Um, B.-Y. Hur	
<i>Effect of Processing Route on Energy Management of Foamed Al Alloys</i>	503
Y. Milman, A. Byakova, Y. Podrezov, D. Verbilo, T. Nakamura, S. Gnyloskurenko	
<i>Improving the Mechanical Response of Aluminium Foams in Compression by Using Internal Reinforcements</i>	509
E. Solórzano, M.A. Rodríguez-Pérez, J.A. Reglero, J.A. de Saja	
<i>Structural and Dynamical Evaluation of Highly Porous Aluminum Material Prepared by Space-Holder Method</i>	513
T. Asahina, I. Jeon, K. Kato, T. Sonoda, Y. Yamada	
<i>Effect of the Matrix Strength on the Energy Absorption in Aluminum Foam</i>	517
Y. Aruga, K. Makii, T. Miyoshi, S. Nishi	
<i>Aluminium Foams as a Filler for Leading Edges: Bird Strike Damage Tests</i>	521
M.A. Rodríguez-Pérez, E. Solórzano, J.A. de Saja, J.A. Reglero, E. Porras, A. Fernández	
<i>Mechanical Properties of Lotus-type Porous Carbon Steel by Continuous Zone Melting Method</i>	525
T. Kujime, S.-K. Hyun, H. Nakajima	
<i>Tensile Properties of Lotus-type Porous Copper: Effect of Specimen Dimensions</i>	529
H. Sueno, M. Tane, J.-S. Park, S.-K. Hyun, H. Nakajima	
<i>Dynamic Strength in Uniaxial Compression of Closed Cell Aluminum Foam</i>	533
T. Hamada, H. Kanahashi	
<i>Energy Absorption of Cellular Aluminum Alloys at High Strain Rates</i>	539
T. Mukai	
<i>Crushing Behaviour and Mechanical Properties of Foam-Filled Circular Aluminium Tubes</i>	543
T. Banno, Z. Xie, Y. Yamada, C. Wen	
<i>The Effects of Inhomogeneity on the Buckling Behavior of Metal Foams</i>	547
F. Adziman, T. Dirgantara, H. Inoue, K. Kishimoto, T. Hashimura	
<i>Effect of Applied-Stress Direction on Compressive Properties of Lotus-type Porous Stainless Steel</i>	551
T. Ide, M. Tane, T. Ikeda, S.-K. Hyun, H. Nakajima	

Relationship between Specimen Size and Compressive Yield Strength of Lotus-type Porous Copper..... 555
J.-S. Park, H. Sueno, S.-K. Hyun, M. Tane, H. Nakajima, Y.-S. Um, B.-Y. Hur, F. Ono

Fracture and fatigue

Isothermal and Thermomechanical Fatigue Behavior of Open-Cell Metal Sponges 559
U. Krupp, A. Ohrndorf, T. Guillén, H.-J. Christ, S. Demiray, W. Becker, J. Hohe

Assessment of Fatigue Behaviour of Aluminium Foams by Synchrotron X-ray Microtomography 565
T. Ohgaki, H. Toda, M. Kobayashi, K. Uesugi, T. Kobayashi, M. Niinomi, T. Akahori, K. Makii, Y. Aruga

Compression Characteristics of Metallic Hollow Spheres with Pipe Overcoat 571
Y. Sukegawa, U. Waag, K. Murakami, H. Yoshimura, K. Shinagawa, Y. Mihara

Mechanical Properties of Porous Aluminum Fabricated by the Spacer Method 577
M. Hakamada, Y. Yamada, T. Nomura, T. Kuromura, M. Mabuchi

Fatigue of Porous Aluminum Fabricated by the Spacer Method..... 581
M. Hakamada, Y. Yamada, T. Kuromura, M. Mabuchi

Fatigue Behavior of Lotus-type Porous Copper 585
S. Sasaki, H. Seki, S. Yamazaki, T. Yasuno, M. Otsuka, M. Murakami, S.K. Hyun, M. Tane, H. Nakajima

Fracture Behavior of Metal Foam Made of Recycled MMC by the Melt Route 589
E. Amsterdam, N. Babcsán, J.T.M. De Hosson, P.R. Onck, J. Banhart

Mechanical Properties for Porous Al₂O₃/Al Composite Fabricated by an Al(OH)₃/Al mixture 593
Y. Tanaka, Z.-Y. Deng, Y. Kagawa

Sound absorption, thermal conductivity and others

Electrical Conductivity of Lotus-type Porous Nickel: Measurements and Effective-Mean-Field Theory..... 597
M. Tane, S.-K. Hyun, H. Nakajima

Steady-State Thermal Characteristics of Transpiration Cooling System Using Open-Cellular Porous Materials in a Radiative Environment 601
K. Kamiuto, K. Unoki, J. Andou

Sound Absorption of Lotus-type Porous Magnesium 607
Z.-K. Xie, Y. Yamada, T. Banno, S.-K. Hyun, M. Tane, Y. Okuda, H. Nakajima

Vibration-Damping of Lotus-type Porous Magnesium..... 611
Z.-K. Xie, Y. Yamada, T. Banno, M. Tane, S.-K. Hyun, H. Nakajima

Tribological Behaviour of Lotus-type Porous Metal 615
T. Kato, T. Nakahata, H. Nakajima

Development of Sub-micron Structure Porous Metals by Nanoscale Powder Space Holder Method 619
K. Nishiyabu, S. Matsuzaki, S. Tanaka

Effect of Dissolved Hydrogen on Corrosion Behavior of Lotus-type Porous Stainless Steel 623
M. Fuseya, T. Nakahata, S.-K. Hyun, S. Fujimoto, H. Nakajima

Mechanical and Sound Absorption Properties of Mineral Wool and Al Foam Sandwich Board 627
K.-H. Kang, S.-J. Park, Y.-S. Um, B.-Y. Hur

SECONDARY OPERATIONS

Joining

Ultrasonically Welded Aluminium Foams/Sheet Metal—Joints 631
C. Born, G. Wagner, D. Eifler

<i>Techniques for Melt Support during Laser Welding of Aluminum Foam</i>	635
H. Haferkamp, D. Herzog, A. Ostendorf, J. Bunte, O. Meier	
<i>On the Joining of Aluminum Foams and Aluminum Foam Sandwiches</i>	639
L. Filice, L. Fratini, D. Umbrello	
<i>Joining Aluminium Foams by Using Adhesives</i>	643
M.A. Rodríguez-Pérez, J.A. Reglero, E. Solórzano, E. Porras, A. Fernandez, J.A. de Saja	
<i>Numerical Simulation of Laser Fusion Zone Profile of Lotus-type Porous Metals</i>	647
T. Tsumura, T. Murakami, H. Nakajima, K. Nakata	
<i>Laser Welding of Lotus-type Porous Iron</i>	651
H. Yanagino, T. Tsumura, H. Nakajima, K. Nakata	

Coating

<i>Formation of Ceramic Coatings on Porous Metals by Electrophoretic Sol-Gel Deposition</i>	655
M. Inoue, S.-K. Hyun, K. Suganuma, H. Nakajima	

Surface modification

<i>A Novel Surface Modification Process for Porous Metals using Friction Phenomena</i>	659
Y.-J. Kwon, I. Shigematsu, N. Saito	

NANOPOROUS METALS

<i>An Overview on Characterization and Mechanical Behavior of Nanoporous Gold</i>	663
A.M. Hodge, J.R. Hayes, J.A. Caro, J. Biener, A.V. Hamza	
<i>Preparation of Nanoporous Gold Film as a Nanofilter</i>	667
H. Tanimoto, Y. Ishibashi, H. Mizubayashi	